



CERTIFICATE OF CONFORMITY OF THE FACTORY PRODUCTION CONTROL

Certificate No.:
0496-CPR-0311 Rev. 1

Initial date:
20 february 2020

This Certificate consists in 2 pages annex included

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction products

Manufacturing of structural steel components

manufactured in steel up to execution class EXC 3, in accordance to the technical requirements of the standard EN 1090-2, with declaration method of product properties 3a (further details of welding process and personnel are given in the annex)

produced by

OCEM S.r.l.

Via Umbria, 3 - 35043 Monselice (PD) - Italy

and produced in the manufacturing plant

OCEM S.r.l.

Via Umbria, 3 - 35043 Monselice (PD) - Italy

This Certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard

**EN1090-1:2009; EN1090-1:2009/AC:2010;
EN1090-1:2009+A1:2011**

under system 2+ are applied and that the factory production control fulfils all the prescribed requirements set out above.

This Certificate will remain valid as long as the test methods and/or factory production control requirements included in the harmonized standard, used to assess the performance of the declared characteristics, do not change, and the products and the manufacturing conditions in the plant are not modified significantly.

Luogo e Data:
Vimercate, 01 february 2023



SGQ N° 003 A	EMAS N° 009 P
SGA N° 003 D	PRD N° 003 B
SGE N° 007 M	PRS N° 094 C
SCR N° 004 F	SSI N° 002 G

Membro di MLA EA per gli schemi di accreditamento
SGQ, SGA, PRD, PRS, ISP, GHG, LAB e LAT, di MLA IAF
per gli schemi di accreditamento SGQ, SGA, SSI, FSM
e PRD e di MRA ILAC per gli schemi di accreditamento
LAB, MED, LAT e ISP

Per l'Organismo Notificato 0496:

DNV
Via Energy Park, 14, 20871 Vimercate (MB),
Italy

Maurizio Bellina
Management Representative

Appendix to Certificate

In Compliance with annex B of the harmonized technical specification EN1090-1:2009; EN1090-1:2009/AC:2010; EN1090-1:2009+A1:2011, the factory and the welding plant meet the requirement for the factory production control with regard to following equipment and personnel:

1. Standards used for welding process control: ISO 3834-2
2. Welding process and parent materials groups (according to ISO/TR 15608):

Welding process (ISO 4063)	Parent materials groups (ISO/TR 15608)
111	Group 1 / Sub. 1.1 - 1.2
135	Group 1 / Sub. 1.1 - 1.2 ; Group 8 / Sub.8.1
141	Group 1 / Sub. 1.1 - 1.2

3. Welding Coordinator Responsible:

Name	Qualification	Level of competency
Cristian Segliani	CIWT	C
Francesco Masiero	CIWT	S

(*) According to ISO 14731